



No1

In OECD for **Rate of Return on investment**; & In global competitiveness for skilled labour in EU for **3rd Level qualifications** among 30 - 34 YR olds.

 **3000+**

Sector employees including pharmaceutical and med-tech engineers and lab technicians, operations managers and sales & marketing professionals.

 **100+**

Years of combined operations at three major Life Science facilities in Mayo.

 **100+**

Firms operating in a highly integrated local supply chain cluster.

Mayo has a long and rich track record in the Life Sciences sector. Multinationals, indigenous SME's and spinouts in the healthcare, biomedical, pharmaceutical and medical devices sectors have established a base here since the 1970's, and many key products have been developed and produced in Mayo including Botox and Juvederm in the cosmetic and dermatological areas. This cluster of life science operators is highly connected to global centres for biopharma R&D and other healthcare product innovation. It has also provided Mayo with a specialised labour pool from pharmaceutical and med-tech engineers and lab technicians to operations managers and sales and marketing professionals. The sector has also established key facilities, ancillary services and business networks to support the Life Science industry in Mayo, making it an ideal location for establishing a new facility or innovating or expanding an existing operation.

Used in over 11 million procedures worldwide to date



What's on offer in Mayo

- 1  **A SAFE ENVIRONMENT FOR INVESTMENT**
- 2  **UNBEATABLE QUALITY OF LIFE**
- 3  **STRATEGIC ACCESS TO MARKETS**
- 4  **SPECIALISED AND EDUCATED WORKFORCE**
- 5  **WORLD-CLASS INFRASTRUCTURE**

What our Life Science Investors Say about Mayo



Pat O'Donnell, VP and MD,
Allergan Pharmaceuticals Ireland

“ Central to Allergan's success has been the cooperation of the state and local agencies to consistently support enterprise development. The availability of a very well educated workforce, coupled with the strong 'can-do' attitude which prevails in the county, delivers a dynamic which becomes the single most important ingredient in the continued success of Allergan in Ireland.”



MAYO THE RIGHT PLACE TO BASE

Mayo, Irelands 3rd largest county, located on its Western seaboard is a world of opportunity.

Asset rich and diverse in nature benefiting from a wealth of natural resources, direct air, sea and rail freight access and a quality communications infrastructure.

Mayo has an educated and skilled workforce owing to its diverse industrial base. A dynamic and business friendly support environment through the Mayo Enterprise & Investment Unit and its partners. Mayo wants to work with your business, your project or your idea.

STRATEGY

Mayo EIU is working with national and international partners to place Mayo at the centre of a rapidly growing and innovating Life science cluster. Recognising the key drivers and trends in the sector such as translational medicine, convergent products, leading edge production, diagnostics and research there is a solid body of intelligence around the sector and its input requirements. This environment of knowledge, skills and innovation is critical to our competitiveness and progression in a global market. Partnership between industry, academia and government lies at the heart of the cluster strategy for Life Sciences in Ireland. Programmes such as the Solid State Pharmaceutical Cluster (SSPC), the National Institute for Bioprocessing Research and Training (NIBRT) and the Pharmaceutical Manufacturing Technology Centre (PMTc) are all examples of innovation and competitiveness in practice. Other cluster based training such as Lean Manufacturing and Six Sigma are also a typical feature of the Life Sciences sector in Mayo.

BE IN GOOD COMPANY



SPOTLIGHT ON INNOVATION



Established 40 years ago and second only to global HQ with 900 skilled employees;

Responsible for significant amount of global output and 100% of Botox production and export;

Driving the evolution of Allergan's global Development and Manufacturing (D&M) model with dedicated Technical Operations function;

Home to global stability testing centre, supply of clinical trial material, R&D in biologics and pharma development projects from phase I through phase III;

Shared financial service centre;

Investment of \$600m in Westport facility since 2000.

For more information on setting up in Mayo contact:

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